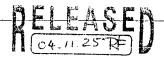
5/10

DART AEROSPACE LTD	Work Order:	22634	
Description: Hose Assembly	Part Number:	D3297-1-0130	
Dwg: D3297 Rev. & C 04.11.25	Qty:	2	
0		Page 1 of 1	

Step	Location	Procedure	,Вχ	Date	Qty
1	DC	Issue Traveler Create D2729-1 label and include with W/O		05.03.08	
2	PG	Issue P/O: <u>200708</u> Hose Assembly as per Dwg D3297 Possible Supplier: API Material release note is required	u	1503.08	2
3	RG	Receive and Inspect for transit damage Enure material release note is attached	Cy	05/03/14	
4	QC6	Inspect dimensions as per Dwg D3297	2	05.03.14	2
5	GA	Install D2729-1 as per Dwg D3297 using D2182-045 Heat Shrink Batch: B/7467	1	05.03.14	L
6	ST	Identify and Stock	dj	<u>~5/03/14</u>	2
7	AC	Cost / part <u>58.86</u>		05.03.17	2
8	DC	Close W/O S Y, S C Inspect Level 21	110	05.03.18	2

Rev	Date	Change	Revised By	Approved
A	04.11.25	New issue	KJ/RF	7





Dart Aerospace Ltd

W/O:		· · · · ·	WO	RK ORDER CHANGES					
DATE	STEP	PRO	Ву	Date	Qty	Approval Mfg / Design Mgr	Approva QC Inspector		
		*							
						,			
			·			•			
			•				\	<u> </u>	
NCR:		•	WORK ORDE	R NON-CONFORMANO	E (NCF	₹)			
		Description of NC	Corrective Action Section B			Verific	ation	Approval	Approval
DATE	STEP	STEP Section A	Initial Design Mgr	Action Description Design Mgr	Sign 8 Date	Section		Design Mgr	QC Inspecto
									ļ
		•							
Dom No		DAD #-	Foult Catagories	, NOD.	an Na	DO 4 -		Data	1
rait NC)	PAR #:	rauit Category	:NCR: Y	es No	DQA:		Date:	

H:\forms\Quality Assurance\approved forms\NCRWO revC

QA: N/C Closed: ____ Date: ___



DESIGN DRAWN BY		DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
CHEC	KED ₁₄ /	APPROVED,	DRAWING NO.	REV. D			
	-	- - 	D3297	SHEET 1 OF 1			
DATE			TITLE	SCALE			
05.0	01.21		HOSE ASSEMBLIES	NTS			
Α		04.07.06	NEW ISSUE				
В		04.11.01	STRATOFLEX P/N WAS AERO	QUIP P/N			
C		04.11.18	T50 CORRECTED TO TSO				
D		05.01.21	CORRECT STRATOFLEX P/N				



HOSE FITTING P/N 676-6D	OSE FITTING /N 676-6D 0.3297-1
HOSE FITTING P/N 676-60	FITTING (N 680–60 D3297–3
HOSE FITTING P/N 676-4S	OSE FITTING /N 676-4S

			1	HOSE SPECIFICATION	-
	В	Α	-VENDOR	STRATOFLEX P/N	DART_P/N
1		9.75	API	156001-6D0096	D3297-1-0098
		13.00	API	156001-6D0130	D3297-1-0130
		12.13	API	156001-6D0121	D3297-1-0121
	8.50		API	156005-6D0085	D3297-3-0085
	21.00		API	156005-6D0210	D3297-3-0210
7.	35.00		API	156005-6D0350	D3297-3-0350
HOP COPY	SH	41.00	API	156001-4S0410	D3297-5-0410
, O.					

たTURN TO ENGINTER!NG

D3297-1-XXXX HOSE ASSEMBLY WHERE XXXX REPRESENTS HOSE LENGTH IN TENTHS OF D3297-5-XXXX HOSE ASSEMBLY

HOSE LENGTH IN TENTHS OF INCH

UNCONTED TO COPY

TIMENT SUBJECT T WITHOUT (107,10E

EG: 12.125" LONG: D3297-1-0121 41.00" LONG: D3297-5-0410 8.50" LONG: D3297-3-0085

WORK ORDER NO. 2263.

NOTES:

- 1) IDENTIFY WITH DART P/N & B/N USING D2729-1 LABEL INSTALLED WITH D2182-045 HEAT. SHRINK
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) HOSE ASSEMBLIES TO MEET THE REQUIREMENTS OF TSO-C53a TYPE "A"

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Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Work Order No : 0022634 : D3297-1-0130

Project Name : D3297-Project For : WK510 Work Order Type : Main Main WO Number :

House Part Number: D3297-1-0130

Description : HOSE ASS'Y

Manufactured : Yes

Amount Req'd: 2

Amount Done : 0
Start Date : 03-08-05

Est Finish Date : 03-10-05

Act Finish Date : Drawings Reqd : No

Ok for Approval :

Approval Rec'd :

Mar 08, 2005 01:20 pm

Department Code:

Burden Flags : NNNNNNN WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount : 0.00

Order Entry No:

OE Value : 0.00

Est Margin : 0.000% Actual Margin : 0.000%

\$0 Posted to Finished Goods

		Estimated	Actual	Var. %	Posted	To Post
=======================================	===	========	=========	=======		=========
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		•
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	=======	======		
Burden	:	0.00	0.00	0.00		
		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Marqin	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual Labour Hrs/Amount Done : 0.00 0.00 Profits/(Loss) 0.00 0.00

API-Tech

901-259-4551/4554

FAX 901-259-4552

3778 DISTRIPLEX DR NORTH - MEMPHIS TN 38118

03-09-05 Wo# A05030095

NAME: API MONTREAL

P.O.: 113287

Ph:

1 2 156001-6D0121

2 2 156001-6D0130

3 2 156005-6D0350

WE HEREBY CERTIFY THAT THE ABOVE PARTS, INCLUDING All MATERIALS, HAVE BEEN MANUFACTURED, TESTED, INSPECTED AND PACKED IN CONFORMANCE WITH ALL OF THE REQUIREMENTS OF YOUR ORDER AND THE APPLICABLE GOVERNMENT SPECIFICATIONS & STANDARDS. RECORDS OF TESTS, INSPECTION AND CERTIFICATION INDICATING THE ABOVE CONFORMANCE ARE ON FILE AT AEROSPACE PRODUCTS INT'L AND ARE AVAILABLE FOR YOUR EXAMINATION. IT IS FURTHER CERTIFIED THAT (A) THE TSO'D PARTS AND/OR MATERIALS REFFLECTED HEREIN WERE PRODUCED UNDER FEDERAL AVIATION ADMINISTRATION APPROVED MANUFACTURING AND QUALITY CONTROL SYSTEMS/METHODS AS SET FORTH IN THE FAA ISSUED TECHNICAL STANDARD ORDER AUTHORIZATIONS (TSOA) ISSUED TO STRATOFLEX AND (B) SUCH PARTS AND/OR MATERIAL ARE NEW AND ARE IN CONDITION FOR SAFE OPERATION.

DOD ADT

17 NNSP